GP-X High Speed High Accuracy Eddy Current Type Digital Displacement Sensor



High-speed sampling and high resolution The new proposition for even more variegated data collection and processing.



We've realized a $25\,\mu s$ (40,000 times/sec.) ultra high sampling speed

With a 25μ s ultra high sampling speed, the **GP-X** series won't miss even high speed work displacements.

Now available with ultra-accuracy 0.02 % F.S. resolution measurement

With the resolution, 0.02 % F.S. (Note), they can perform high-accuracy measurements of micro-displacements. (Average number of samples: 64)

Note: **GP-XC3SE** and **GP-XC5SE** Resolution: 0.04 % F.S.

Stable temperature characteristics, 0.07 % F.S./°C

By combining the sensor head with the controller, we've realized 0.07 % F.S./°C. They are highly resistant to ambient temperature changes enabling stable micro-displacement measurements.

They perform with a \pm 0.3 % F.S. linearity for stainless steel and iron

Because they perform with a ± 0.3 % F.S. linearity, they can be used for sensing stainless steel and iron enabling precise measurements not affected by the work's material. Specifications corresponding to each material (stainless steel, iron, aluminum) has already been inputted in the controller enabling the easy selection of the setting that is most suitable for the particular material used.



IP67g sensor head variation



The 5-digit, dual, 2-color digital display offers great visibility

If the measurement results fall within the setting range (GO), they will appear on the lower digital display in green. If they are out of range (HI, LO), they will be displayed in the upper digital display in orange. The display position and color change allows for accurate visibility even for momentary changes.





Digital input display enabling easy setting

Its dual digital display enables numerical setting while verifying setting items for each mode. Even when sensing, it enables the verification of the main settings.



- 20 kHz high-speed data output The measurement data can be processed quickly in the PLC. (Sampling rate: 20 kHz)
- Mutual interference prevention function The sensor head can be made interference prevention by linking up to 8 controllers via an interference prevention output cable and shifting the oscillation timing. This enables precise measurements to be obtained even in cases where many sensor heads are crowded in the same area.



• 4 types of measurement modes available Measurement modes compatible to the most widely used applications are available. Because of this, inputting setting values can be done with ease. Please select the most appropriate mode to suit your specific application.

(Stroke end sensing mode)

GP-X12ML



• 4 types of selectable memory functions The setting data can be processed in 4 types of memory when measuring. This function enables either the changing of the workpiece, the sensing of multiple products or sensing after product changeover to be done smoothly. Cable with connector on one end for BCD output unit **GP-XBCC3** (Optional) Cable length: 3 m 9.843 ft [Controller side: BCD connector [Output side: Multi-core cable]

Removable type terminal block

It is equipped with a removable type European terminal block very convenient during assembly, when dividing the equipment into segments or when performing maintenance. It also features an reverse insertion prevention construction.

European terminal block





(Rotation / eccentricity / vibration sensing mode)



SUN \mathcal{N}

(Height sensing mode)





764



The RS-232C communication connector is standard equipment



Datalink between sensors possible

The controller communication unit **GP-XCOM** (optional) can be linked to up to 8 controllers and load via just one RS-232C cable each controller settings and measurement data to a PC.



An intelligent monitor (GP-XAiM) optimal for collecting and analyzing measurement data is also available Coming soon

An intelligent monitor capable of the settings for each measurement conditions and waveform display monitoring. It can perform waveform monitoring, which could until now only be done by the oscilloscope, as well as the simple loading and saving onto a PC of settings for each condition and function. (Exclusive RC-232C cable is attached.)



Enables sensors data comparisons and calculations

3-value judgment output for calculating measurement data conformity and calculation results between 2 interconnected controllers is rendered possible.

The calculation function equipment renders digital panel controllers unnecessary.





ORDER GUIDE

Tupo	Appearan	ce (mm in)	Sonsing range	Set model No.	
Type	Sensor head	Controller	Sensing range	(Sensor head model No.)	
	¢3.8		0 to 0.8 mm 0 to 0.031 in	GP-XC3SE (GP-X3SE)(Note)	NPN open-collector transistor
or head	¢0.150 17 0.669			GP-XC3SE-P (GP-X3SE)(Note)	PNP open-collector transistor
Non-threaded type senso	¢5.4		0 to 1 mm 0 to 0.039 in	GP-XC5SE (GP-X5SE)(Note)	NPN open-collector transistor
	17 0.669			GP-XC5SE-P (GP-X5SE)(Note)	PNP open-collector transistor
	¢8 ¢0.315 17 0.669	48 1.8900 + 	0 to 2 mm 0 to 0.079 in	GP-XC8S (GP-X8S)	NPN open-collector transistor
				GP-XC8S-P (GP-X8S)	PNP open-collector transistor
aded type sensor head	48	48 1.890	0 to 2 mm 0 to 0.079 in	GP-XC10M (GP-X10M)	NPN open-collector transistor
	M10 17 0.669			GP-XC10M-P (GP-X10M)	PNP open-collector transistor
			0 to 5 mm	GP-XC12ML (GP-X12ML)	NPN open-collector transistor
Thre	M12 21 0.827		0 to 0.197 in	GP-XC12ML-P (GP-X12ML)	PNP open-collector transistor

Note: High resolution types (GP-XC3S, GP-XC5S: 0.02 % F.S., average number of samples: 64) are available. These products correspond to the Export Trade Administration Act of Japan. Shipping them outside Japan requires special permission from the Japanese government regarding stipulations in Foreign Exchange and Foreign Trade Law. Please contact our office for details.

OPTIONS

Designation	Model No.	Description	
BCD output unit	GP-XBCD	This unit outputs measurement values in BCD data format at a high sp • Sampling frequency : 20 kHz	
Cable with connector on one end for BCD output unit	GP-XBCC3	Length: 3 m 9.843 ft	Cable for BCD data output unit • 26-core cable with connector on one end
Controller communication GP-XCOM Up to 8 controllers can be linked		linked	
	SL-F150	Length: 150 mm 5.906 in	
Link cable for controller communication unit	SL-F250	Length: 250 mm 9.843 in	This cable links the controller communi- cation units. Select as per the cable length.
	SL-F1000	Length: 1,000 mm 39.370 in	
Intelligent monitor	GP-XAiM	Monitoring settings for each measurement condition and meas waveforms is enabled by way of a PC. • Attached one exclusive RS-232C cable (3 m 9.843 ft length)	
Extension cable for sensor head GP-XCCJ7		Length: 7 m 22.966 ft	This cable with connectors is for extensions between the sensor head and controller.

BCD output unit Cable with connector on one end for BCD output unit • GP-XBCD



communication unit • GP-XCOM • SL-F Link cable for controller communication unit SL-F

Controller communication unit

Link cable for controller



Intelligent monitor

• GP-XAiM

 $sun \mathcal{N}$



Extension cable for sensor head

• GP-XCCJ7

SPECIFICATIONS

Sensor heads							
\sim	Tuno	Non-threaded type			Threaded type		
	туре	For 0.8 mm 0.031 in sensing	For 1 mm 0.039 in sensing	For 2 mm 0.079 in sensing	For 2 mm 0.079 in sensing	For 5 mm 0.197 in sensing	
m Moc	del No.	GP-X3SE	GP-X5SE	GP-X8S	GP-X10M	GP-X12ML	
nsing range (Note 1)		0 to 0.8 mm 0 to 0.031 in	0 to 1 mm 0 to 0.039 in	0 to 2 mm 0 to 0.079 in	0 to 2 mm 0 to 0.079 in	0 to 5 mm 0 to 0.197 in	
ndard sensing object	t	Sta	ainless steel (SUS304) / Ir	on sheet 60 $ imes$ 60 $ imes$ t 1 m	m 2.362 × 2.362 × t 0.039) in	
perature characteristics	(Note 2)			0.07 % F.S./°C or less			
Pollution degree				3 (Industrial environment)			
Protection			IP67 (IEC), IP67g (JEM)				
Ambient temperatur	re	- 10 to + 55 °C + 14 to + 131 °F, Storage: - 20 to + 70 °C − 4 to + 158 °F					
Ambient humidity		35 to 85 % RH, Storage: 35 to 85 % RH					
Voltage withstandal	bility	250 V AC for one min. between all supply terminals connected together and enclosure					
Insulation resistanc	e	20 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure					
Vibration resistance	e	10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each					
Shock resistance		500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for five times each					
Enclosure		Stainless steel (SUS303) Brass (Nickel pla					
Cable protector				Р			
Sensing parts		ABS	ABS PAR ABS		3S	PA	
ble		Connector attached high frequency coaxial cable, 3 m 9.843 ft long (Note 3)					
Cable extension		Extension up to total 10 m 32.808 ft is possible with the optional cable					
ight (Note 4)		40 g approx.	40 g approx.	40 g approx.	50 g approx.	45 g approx.	
Accessories			Nut: 2 pcs., Toothed lock washer: 1 pc.			d lock washer: 1 pc.	
	m Moo hsing range (Note 1) indard sensing object perature characteristics Pollution degree Protection Ambient temperatu Ambient humidity Voltage withstanda Insulation resistance Shock resistance Enclosure Cable protector Sensing parts ple ple extension right (Note 4) ressories	Type m Model No. hsing range (Note 1) indard sensing object perature characteristics (Note 2) Pollution degree Protection Ambient temperature Ambient humidity Voltage withstandability Insulation resistance Vibration resistance Shock resistance Enclosure Cable protector Sensing parts ole ole extension ight (Note 4) ressories	Type For 0.8 mm 0.031 in sensing m Model No. GP-X3SE nsing range (Note 1) 0 to 0.8 mm 0 to 0.031 in indard sensing object State perature characteristics (Note 2) Pollution degree Protection Ambient temperature Ambient temperature 20 MΩ, or model NO. Voltage withstandability 2500 Insulation resistance 20 MΩ, or model NO. Vibration resistance 5 Enclosure 5 Cable protector — Sensing parts ABS ole 40 g approx. exessories —	Type Non-threaded type For 0.8 mm 0.031 in sensing For 1 mm 0.039 in sensing m Model No. GP-X3SE GP-X5SE nsing range (Note 1) 0 to 0.8 mm 0 to 0.031 in 0 to 1 mm 0 to 0.039 in indard sensing object Stainless steel (SUS304) / Ir perature characteristics (Note 2) Pollution degree Protection Ambient temperature -10 to +55 °C +14 to - Ambient humidity 35 to 8 Voltage withstandability 250 V AC for one min. betwee Insulation resistance 20 MΩ, or more, with 250 V DC megge Vibration resistance 500 m/s² acceleration (50 0 Enclosure Stainless steel Cable protector	Type Non-threaded type For 0.8 mm 0.031 in sensing For 1 mm 0.039 in sensing For 2 mm 0.079 in sensing n Model No. GP-X3SE GP-X5SE GP-X8S nsing range (Note 1) 0 to 0.8 mm 0 to 0.031 in 0 to 1 mm 0 to 0.039 in 0 to 2 mm 0 to 0.079 in indard sensing object Stainless steel (SUS304) / Iron sheet 60 × 60 × t1 mm 0.07 % F.S./°C or less Pollution degree 3 (Industrial environment) Protection IP67 (IEC), IP67g (JEM) Ambient temperature -10 to +55 °C + 14 to + 131 °F, Storage: -20 tr Ambient humidity 35 to 85 % RH, Storage: 35 to 85 Voltage withstandability 250 V AC for one min. between all supply terminals control Insulation resistance 20 MΩ, or more, with 250 V DC megger between all supply terminals control Vibration resistance 20 MΩ, or more, with 250 V DC megger between all supply terminals control Shock resistance 500 m/s² acceleration (50 G approx.) in X, Y and Z d Enclosure Stainless steel (SUS303) Cable protector P Sensing parts ABS ABS PAR Ale 40 g approx. <t< td=""><td>Assor heads Type Image: Type Non-threaded type Thread m Model No. GP-X3SE GP-X5SE GP-X8S GP-X10M nsing range (Note 1) 0 to 0.8 mm 0.031 in sensing Not 1 mm 0.039 in sensing Not 2 mm 0.079 in sensing For 2 mm 0.079 in sensing ndard sensing object GP-X3SE GP-X8S GP-X10M ndard sensing object Stainless steel (SUS304) / Iron sheet 60 × 60 × 11 mm 2.362 × 2.362 × 10.035 Pollution degree 0 to 1 mm 0 to 0.57 in Sensing 0 to 2 mm 0 to 0.079 in 0 to 0.079 in 0 to 2 mm 0 to 0.079 in 0.070 in 0 to 0.070 in 0 to 0 to 70 °C - 4 to + 158 °F Pollution degree 20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and encloo 1 sulation resistance Noto tr</td></t<>	Assor heads Type Image: Type Non-threaded type Thread m Model No. GP-X3SE GP-X5SE GP-X8S GP-X10M nsing range (Note 1) 0 to 0.8 mm 0.031 in sensing Not 1 mm 0.039 in sensing Not 2 mm 0.079 in sensing For 2 mm 0.079 in sensing ndard sensing object GP-X3SE GP-X8S GP-X10M ndard sensing object Stainless steel (SUS304) / Iron sheet 60 × 60 × 11 mm 2.362 × 2.362 × 10.035 Pollution degree 0 to 1 mm 0 to 0.57 in Sensing 0 to 2 mm 0 to 0.079 in 0 to 0.079 in 0 to 2 mm 0 to 0.079 in 0.070 in 0 to 0.070 in 0 to 0 to 70 °C - 4 to + 158 °F Pollution degree 20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and encloo 1 sulation resistance Noto tr	

Notes: 1) The sensing range is specified for the standard sensing object.
2) This value represents 20 to 60 % of the maximum sensing distance when combining the sensor head and controller.
3) For the flexible cable type, please contact our office.
4) The given weight of the threaded type sensor head is the value including the weight of the nuts and the toothed lock washer.



SPECIFICATIONS

Controllers

Туре		NPN output	PNP output				
Iter	n Set model No.	GP-XC	GP-XC□-P				
Supply voltage		24 V DC ± 10 % Ripple P-P 10 % or less					
Current consumption		150 mA or less					
Resolution (Note 1)		GP-XC3SE / GP-XC5SE: 0.04 % F.S. (64 times average processing) GP-XC8S / GP-XC10M / GP-XC12ML: 0.02 % F.S. (64 times average processing)					
Sampling frequency		40 kHz	(25 µs)				
Line	earity (Note 1)	Within \pm 0.3 % F.S.					
Tem	perature characteristics (Note 2)	0.07 % F.S	./°C or less				
Ana	log voltage output	Output voltage: -5 to $+5$ V (Note 3	B), Output impedance: 100 Ω approx.				
	Response time	75 μs (maxi	mum speed)				
Comparative output (HI, GO, LO)		NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between comparative output and 0 V) • Residual voltage: 1.6 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)	 PNP open-collector transistor Maximum source current: 100 mA Applied voltage: 30 V DC or less (between comparative output and + V) Residual voltage: 1.6 V or less (at 100 mA source current) 0.4 V or less (at 16 mA source current) 				
	Utilization category	DC-12 0	br DC-13				
	Output number	HI / GO / LO	3 value output				
	Output operation	HI : ON when measured value > the upper limit value GO: ON when upper limit value \geq measured value \geq lower limit value LO : ON when lower limit value > measured value					
Short-circuit protection		Incorporated					
External input		$\begin{array}{l} \mbox{Photocoupler input} & \mbox{input current: 9 mA or less} \\ & \mbox{Operating voltage: ON voltage 17 V or more (between + 24 V and input)} \\ & \mbox{OFF voltage 4 V or less (between + 24 V and input)} \\ & \mbox{Input impedance: 5 } k\Omega \mbox{ approx.} \end{array}$	 Photocoupler input Input current: 9 mA or less Operating voltage: ON voltage 17 V or more (between 0 V and input) OFF voltage 4 V or less (between 0 V and input) Input impedance: 5 kΩ approx. 				
Ser	ial I/O	RS-232C					
Zer	o-set setting method	Push button setting / External input setting					
	MODE	Orange LED (lights up	o when in mode status)				
tor	HI	Orange LED (lights up when th	e upper limit value is exceeded)				
dica	GO	Green LED (lights up when withi	in the upper and lower limit value)				
Ľ	LO	Orange LED (lights up when less than the lower limit value)					
	TIMING	Green LED (lights up as per the	external or internal trigger timing)				
Upp	er level digital display part	5 digit orange LED (display of numerical values out of upper and lower limit value)					
Low	er level digital display part	5 digit green LED (display of numerical values within the upper and lower limit value)					
ance	Pollution degree	3 (Industrial	environment)				
esiste	Ambient temperature	0 to + 50 °C + 32 to + 122 °F (No dew conder	nsation), Storage: 0 to $+$ 50 °C $+$ 32 to $+$ 122 °F				
ntal re	Ambient humidity	35 to 85 % RH, Sto	rage: 35 to 85 % RH				
umer	EMC	EN 61000-6-2	, EN 61000-6-4				
Niro	Vibration resistance	10 to 55 Hz frequency, 0.75 mm 0.030 in ampli	itude in X, Y and Z directions for two hours each				
Ξ.	Shock resistance	100 m/s ² acceleration (10 G approx.) in	X, Y and Z directions for five times each				
Mat	eriai	Enclosure: F	olycarbonate				
Wei	gnt	120 g	approx.				
Accessory		ATA4811 (Controller mounting frame): 1 set					

Notes: 1) This value was obtained at a constant +25 °C +77 °F. 2) This value represents 20 to 60 % of the maximum sensing distance when combining the sensor head and controller. 3) Adjusted to a 0 to +5 V factory setting.

BCD output unit

Model No.	GP-XBCD		
Current consumption	20 mA or less		
Output 5 digits BCD, Polarity indication, VALID	N-channel MOSFET open drain • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and GND) • Residual voltage: 1 V or less (at 50 mA sink current)		
Hold input	Non-voltage contact or NPN open-collector transistor input • Low: 0 to 1 V • High: Open		
Material	Enclosure: ABS		
Weight	30 g approx.		
Accessory	Mounting bracket [Stainless steel (SUS304)]: 1 pc.		

Note: Connects to the control device with GP-XBCC3 cable with connector on one end for BCD output unit (3 m 9.843 ft cable length, optional).

Controller communication unit

Model No.	GP-XCOM		
Current consumption	5 mA or less		
Material	Enclosure: ABS		
Weight	20 g approx.		
Accessory	Mounting bracket [Stainless steel (SUS304)]: 1 pc.		

Note: Each **GP-XCOM** is connected using a link cable for controller com-munication units (**SL-F**, optional).

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type controller

I/O circuit diagram



Internal circuit - - - - - - - - - Users' circuit

Note: Devices connected to the analog voltage output must have an input impedance set at 1 $\mbox{M}\Omega$ or more.

Symbols D1: Reverse supply polarity protection diode ZD1 to ZD6: Surge absorption zener diode Tr1 to Tr6: NPN output transistor					
*1					
Non-voltage contact or NPN open-collector transistor					
or +					
• Zero-set input, reset input, memory selection input Low (0 to 4 V): Effective High (+V or open): Ineffective					
×2					
NPN open-collector transistor					
• Timing input Low (0 to 4 V): Effective High (+ V or open): Ineffective					

Memory selection input

Memory No.	Memory selection 1	Memory selection 2
0	High	High
1	Low	High
2	High	Low
3	Low	Low



I/O CIRCUIT AND WIRING DIAGRAMS

PNP output type

I/O circuit diagram



Note: Devices connected to the analog voltage output must have an input impedance set at 1 $M\Omega$ or more.

Symbols D1: Reverse supply polarity protection diode ZD1 to ZD6: Surge absorption zener diode Tr1 to Tr6: PNP output transistor				
*1				
Non-voltage contact or PNP open-collector transistor or • Zero-set input, reset input, memory selection input Low (0 V or open): Ineffective High (+17 to +24 V): Effective				
*2				
 PNP open-collector transistor Timing input Low (0 V or open): Ineffective High (+17 to +24 V): Effective 				

Memory selection input

	•	
Memory No.	Memory selection 1	Memory selection 2
0	Low	Low
1	High	Low
2	Low	High
3	High	High

I/O CIRCUIT AND WIRING DIAGRAMS

Controller

Terminal arrangement



Terminal No.	Description	Terminal No.	Description
1	Comparative output LO	10	Zero-set input
2	Comparative output GO	(1)	Memory selection input 1
3	Comparative output HI	(12)	Memory selection input 2
4	Output COM.	(13)	Input COM.
(5)	Alarm output	(14)	Timing input
6	Strobe output	(15)	Reset input
7	Interference prevention output	(16)	Interference prevention input
8	For analog output GND	17	0 V
9	Analog output	(18)	+v

BCD output unit

Connector pin position and cable color

Connector	Cable		Cianal		Description				
pin No.	Sheath color	ID mark	Signal		Desc	npuon			
1	Orange	Red: 1	A0	1×					
2	Orange	Black: 1	B0	2×	Measurement value				
3	Gray	Red: 1	C0	4×	to the 10 ⁰ digit				
4	Gray	Black: 1	D0	8×					
5	White	Red: 1	A1	1×					
6	White	Black: 1	B1	2×	Measurement value				
7	Yellow	Red: 1	C1	4×	to the 10 ¹ digit				
8	Yellow	Black: 1	D1	8×					
9	Pink	Red: 1	A2	1×					
10	Pink	Black: 1	B2	2×	Measurement value	Measurement value			
(1)	Orange	Red: 2	C2	4×	to the 10 ² digit	BCD output			
(12)	Orange	Black: 2	D2	8×					
(13)	Gray	Red: 2	A3	1×					
(14)	Gray	Black: 2	B3	2×	Measurement value				
(15)	White	Red: 2	C3	4×	to the 103 digit				
(16)	White	Black: 2	D3	8×					
17	Yellow	Red: 2	A4	1×					
(18)	Yellow	Black: 2	B4	2×	Measurement value				
(19)	Pink	Red: 2	C4	4×	to the 10 ⁴ digit				
20	Pink	Black: 2	D4	8×					
21	Orange	Red: 3	POLE	Polarity	signal output	High (OFF): $+$, Low (ON): $-$			
22	Orange	Black: 3	VALID	VALID o	output	Low (ON) when the data output is enabled			
23	Gray	Red: 3	HOLD	Hold inp	put	This input is to maintain the external data output. The data output is maintained during low (ON).			
24	Gray	Black: 3	GND	Ground					
25	White	Red: 3	GND	Ground					
	White	Black: 3		Not con	nected	Not used			
NI									

Note: The shield wire is connected externally at 0 V.

PRECAUTIONS FOR PROPER USE



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

- The sensor head and controller are adjusted in order to conform to the default specification linearity.
- In the event of replacing sensor heads, input the sensor head's characteristic code and conduct 3-point correction (calibration).
- Should you use an extension cable, turn the sensor head cable length selection switch located on the back of the controller to '3 m + 7 m 9.843 ft + 22.966 ft'. Then reintroduce the power supply and conduct 3-point correction (calibration).

Conditions in use for CE conformity

• This sensor is a CE conformity product complying with EMC Directive. The harmonized standard with regard to immunity that applies to this product is EN 61000-6-2 and the following conditions must be met to conform to that standard.

Conditions

- The controller should be connected less than 10 m 32.808 ft from the power supply.
- The signal line to connect with the controller should be less than 30 m $98.425~{\rm ft.}$
- A ferrite clamp must be mounted within 10 mm 0.394 in from connector fitted onto the **GP-XBCC3** cable with connector on one end for BCD output units.

The EN 50082-2 that previously applied to the products for conforming to EMC Directive was replaced by EN 61000-6-2 starting April 1st. 2002.

Linearity in case of disc-shaped or cylindrical objects

• In case the sensing object is disc-shaped or cylindrical, the linearity varies with the sensing object size.

In the event the sensing object is larger than the sizes indicated in the table below, the linearity specification (within $\pm 0.3 \%$ F.S) is satisfied by performing zero-adjustment and span adjustment when in contact using the scaling function.

Sensor head	Disc diameter ϕ (mm in)	Cylinder diameter ϕ (mm in)
GP-X3SE	6 0.236	16 0.630
GP-X5SE	8 0.315	16 0.630
GP-X8S	12 0.472	50 1.969
GP-X10M	12 0.472	50 1.969
GP-X12ML	25 0.984	55 2.165



Mounting sensor head

• The tightening torque should be under the value given below.

Mounting with set screw

Make sure to use an M3 or smaller set screw having a cup-point.

Set screw (M3 or less)

-+ / +-A			
	Model No.	A (mm in)	Tightening torque
	GP-X3SE	4 to 16 0.157 to 0.630	0.10 N·m or less
7777	GP-X5SE	5 to 16 0.197 to 0.630	0.44 N·m or less
	GP-X8S		0.58 N·m or less

Mounting with nut



Mounting plate

<GP-X12ML>

+ B - Attached toothed lock washer

Model No.	B (mm in)	Tightening torque
GP-X10M	7 0.276 or more	9.8 N⋅m or less
GP-X12ML	14 0.551 or more	20 N·m or less

Distance from surrounding metal

• As metal around the sensor head may affect the sensing performance, pay attention to the following points.

<Embedding of the sensor head in metal>

• Since the analog output may change if the sensor head is completely embedded in metal, keep the minimum distance specified in the table below.

<u>X/////////</u> .	Sensor head	C (mm in)	D (mm in)
	GP-X3SE	410 40 201	
	GP-X5SE	φ10 φ0.394	20110
Metal	GP-X8S	¢18 ∉0.709	30.110
(//////////////////////////////////////	GP-X10M	¢14 <i>¢</i> 0.551	
	GP-X12ML	¢50 <i>¢</i> 1.969	14 0.551

Mutual interference

 If several sensor heads are mounted close together, some specifications may not be satisfied. Therefore, proceed with the interference prevention function enabled.

The interference prevention function eliminates interference among sensors by alternating sensor oscillations. Contact our office for details about time charts etc.

If not using the interference prevention function, leave a distance more than the values given below.

<Face to face mounting>

	Sensor head	E (mm in)	F (mm in)
	GP-X3SE	15 0.591	9 0.354
<parallel mounting=""></parallel>	GP-X5SE	30 1.181	11 0.433
	GP-X8S	40 1.575	15 0.591
	GP-X10M	40 1.575	15 0.591
F Billion	GP-X12ML	170 6.693	50 1.969



PRECAUTIONS FOR PROPER USE

Sensing range

• The specified sensing range is specified for the standard sensing object [stainless steel (SUS304) / iron, $60 \times 60 \times t$ 1 mm $2.362 \times 2.362 \times t$ 0.039 in]. For sensing metals other than the standard sensing objects, use the correction coefficient stated below as a guideline. Verify with the actual sensor before using.

Correction coefficient

Sensor head Metal	GP-X3SE GP-X5SE GP-X8S	GP-X10M GP-X12ML
Stainless steel (SUS304), Iron	1	
Aluminum	0.5 approx.	

Connection of sensor head and controller

• Make sure that the power supply is off while connecting the sensor head to the controller.

Connection

 Hold the sensor head's connector by the outer ring and insert it into the connector provided on the controller for sensor head connection. Insert till you hear a click sound.



Removing

 When removing, hold the connector by the outer ring and pull it straight out.

Cable extension for sensor head

• When using a sensor head extension cable, turn the sensor head cable length selection switch side to the controller's sensor head connector to '3 m + 7 m 9.843 ft + 22.966 ft' with the power supply is off. After switching, reintroduce the power supply.



UP side: Standard (3 m 9.843 ft) + Extension (7 m 22.966 ft) DOWN side: Standard (3 m 9.843 ft)(factory shipment setting)

Mounting controller

• Use the attached controller mounting frame (ATA4811) and mount the controller onto the panel by fastening the frame's screws.



- Refer to the 'DIMENSIONS' (p.984) for the panel cut dimension.
- The mountable panel thickness is 1 to 5 mm 0.039 to 0.197 in. However, if using a controller communication unit or BCD output unit, make the panel thickness between 1 to 2.5 mm 0.039 to 0.098 in.

Wiring

- Make sure that the power supply is off while wiring.
- Take care that wrong wiring will damage the sensor head or the controller.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of the sensor head or the controller, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Make sure to use an isolation transformer for the power supply. It an auto-transformer (single winding transformer) is used, this product or the power supply may get damaged.
- In case a surge is generated in the used power supply, connect a surge absorber to the supply and absorb the surge.
- The analog voltage output does not incorporate a short-circuit protection circuit. Do not directly connect a power supply or a capacitive load.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.

Others

- Do not use during the initial transient time (2 sec. approx.) after the power supply is switched on.
- This sensor is suitable for indoor use only.
- · Avoid dust, dirt, and steam.
- Take care that the product does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/





DIMENSIONS (Unit: mm in)



<When BCD output unit / controller communication unit not mounted>



Note: The panel thickness should be 1 to 5 mm 0.039 to 0.197 in.



<When BCD output unit / controller communication unit mounted>

Note: The panel thickness should be 1 to 2.5 mm 0.039 to 0.098 in.

DIMENSIONS (Unit: mm in)

